



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2938-1
Job Sheet 175586



Part No: D2938-1

Job Qty: 4 ea

Part Name: Saddle LH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/12/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/11/18	0.00	0.00	Start Up Machining-1		18-4-9
150	Powdercoat	4 pcs		4/12/18	0.00	0.15	Powdercoat1		B2DMS 4-10
160	QC	4 pcs		4/12/18	0.00	0.00	QC3		11 APR 11 2018
170	Packaging	4 pcs		4/12/18	0.00	0.00	Packaging3-1		9-89
180	QC21-SA	4 Ea		4/12/18	0.00	0.00	QC21		21 APR 17 2018
Part Op 150 - START TIME: 1:25 OVEN TEMP: 320 FINISH TIME: 1:55 9-89 M138760.									
Descriptions:									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2938-1UP	Saddle LH Out, 206	4 Ea (1 ea)	90-Start up Operation	5043207 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2938-1UP	4	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		DART Aerospace Ltd. 1270 Aberdeen Street Whitby, ON K9A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Part: D2938-1 Job No: 175586 Serial No/ Batch: S059228 Revision: _____ Inspector: _____ Date: 04/09/18	
Description Work Order Deviation					
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
		OTHER : _____	

☐ Prt	☐ Ber	☐ Cen	☐ Crac	☐ Crim	☐ Cuffs	☐ Crush	☐ Heat Treat	☐ Wave/Twist in Tube	☐ Marks/Chatter	☐ Countersink	☐ Cut Too Short	☐ Instructions Incomplete/Unclear	☐ Drill Holes	☐ Positioned Wrong	☐ Outside Dimensions	☐ Over/Under tolerance	☐ Part Incorrect	☐ Part Lost/Missing	☐ Part Moved	☐ Drawing	☐ Finish	☐ Misread	☐ Turning Sequence
☐ Wrong Stock Pulled	☐ Out of Sequence	☐ Off-set	☐ Mislabeled	☐ Fit/Function	☐ Misaligned/off center																		